

## **LISTING OF CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Withdrawn) A method for fabricating a high-voltage MOS transistor on a substrate, the method comprising:
  - forming a first doping region with a first dosage in the substrate;
  - forming a gate structure overlying the substrate and partially covering the first doping region; and
  - ion implanting the substrate using the gate structure as a mask to simultaneously form a second doping region with a second dosage within the first doping region to serve as a drain region and form a third doping region with the second dosage in the substrate to serve as a source region; wherein a channel region is formed in the substrate between the first and third doping regions when the high-voltage MOS transistor is turned on to pass current between the source and drain regions, where a resistance per unit length of the channel region is substantially equal to a resistance per unit length of the first doping region.
2. (Withdrawn) The method as claimed in claim 1, further comprising the step of performing a drive in process on the first doping region.
3. (Withdrawn) The method as claimed in claim 2, wherein the drive in process is performed at 1000 to 1100°C.
4. (Withdrawn) The method as claimed in claim 2, wherein the drive in process is performed for 6 to 8 hours.
5. (Withdrawn) The method as claimed in claim 1, wherein the first dosage is about  $7.0$  to  $9.0 \times 10^{12}$  ions/cm<sup>2</sup>.

6. (Withdrawn) The method as claimed in claim 1, wherein the gate structure is composed of a gate, a gate dielectric layer, and a gate spacer.

7. (Withdrawn) The method as claimed in claim 1, wherein the second dosage is about  $2.0$  to  $4.0E15$  ions/cm<sup>2</sup>.

8. (Original) A high-voltage MOS transistor comprising:  
a substrate;  
a gate structure overlying the substrate, the gate structure having a first side and a second side opposite to the first side;  
a first doping region with a first dosage formed in the substrate on the first side of the gate structure and partially covered by the gate structure; and  
a second doping region with a second dosage formed within the first doping region adjacent to the edge on the first side of the gate structure to serve as a drain region and a third doping region with the second dosage formed in the substrate adjacent to the edge of the second side of the gate structure to serve as a source region;  
a channel region formed in the substrate between the first and third doping regions by turning on the high-voltage MOS transistor to pass current between the source and drain regions, where a resistance per unit length of the channel region is substantially equal to a resistance per unit length of the first doping region.

9. (Original) The device as claimed in claim 8, wherein the gate structure is composed of a gate, a gate dielectric layer, and a gate spacer.

10. (Original) The device as claimed in claim 8, wherein the first dosage is about  $7.0$  to  $9.0E12$  ions/cm<sup>2</sup>.

11. (Original) The device as claimed in claim 10, wherein the second dosage is about  $2.0$  to  $4.0E15$  ions/cm<sup>2</sup>.

12. (Withdrawn) A method for fabricating a high-voltage MOS transistor, comprising the steps of:

providing a substrate;

forming a masking layer overlying the substrate;

ion implanting the substrate using the masking layer as a mask to form a pair of first doping regions with a first dosage in the substrate;

removing the masking layer;

forming a gate structure overlying the substrate between the pair of first doping regions and partially covering each first doping region; and

ion implanting the substrate using the gate structure as a mask to form a pair of second doping regions with a second dosage within the pair of first doping regions to serve as source and drain regions.

13. (Withdrawn) The method as claimed in claim 12, wherein the masking layer is a photoresist layer.

14. (Withdrawn) The method as claimed in claim 12, further comprising the step of performing a drive in process on the first doping region.

15. (Withdrawn) The method as claimed in claim 14, wherein the drive in process is performed at  $1000$  to  $1100^{\circ}\text{C}$ .

16. (Withdrawn) The method as claimed in claim 14, wherein the drive in process is performed for  $6$  to  $8$  hours.

17-23. (Cancelled)

24. (New) A high-voltage MOS transistor comprising:

a first drain region with a first dosage formed in a substrate, wherein the first drain region extends horizontally from a first point proximate to an upper surface of the substrate to a second point proximate to the upper surface;

a gate structure overlying the substrate and covering a portion of the first drain region extending from the first point to a third point of the first drain region located between the first and second points;

a spacer in contact with the gate structure and covering a portion of the first drain region from the third point to a fourth point of the first drain region located between the third and second points;

a second drain region with a second dosage formed within the first drain region, wherein the second drain region extends substantially from the fourth point to a fifth point of the first drain region located between the fourth and second points, and wherein the portion of the first drain region extending from the fifth point to the second point is at substantially the same horizontal level in the substrate as the first point; and

a source region formed in a substrate on the opposite side of the gate structure from the first drain region, wherein a channel region formed in the substrate between the first drain region and source region has a resistance per unit length that is substantially equal to a resistance per unit length of the first drain region.

25. (New) The high-voltage MOS transistor of claim 24 further comprising a field oxide layer substantially abutting the first doped region at the second point.

26. (New) The high-voltage MOS transistor of claim 24, wherein the first drain region has a doping concentration of approximately  $7.0$  to  $9.0 \times 10^{12}$  ions/cm<sup>2</sup>.

27. (New) The high-voltage MOS transistor of claim 24, wherein the second drain region has a doping concentration of approximately  $2.0$  to  $4.0E15$  ions/cm<sup>2</sup>.

28. (New) A high-voltage MOS transistor comprising:  
a first drain region formed in a substrate;  
a gate structure overlying the substrate and covering a first portion of the first drain region;  
a spacer in contact with the gate structure and covering a second portion of the first drain region adjacent to the first portion;  
a second drain region formed within the first drain region, wherein the second drain region extends substantially from the second portion in the direction opposite the gate structure and spacer, wherein the portion of the first drain region extending beyond the second drain region is at substantially the same horizontal level in the substrate as the first portion; and  
a source region formed in a substrate on the opposite side of the gate structure from the first drain region, wherein a channel region formed in the substrate between the first drain region and source region has a resistance per unit length that is substantially equal to a resistance per unit length of the first drain region.